

SOUTH PRODUCTION NOTES

Sept 14, 2015
7-3 Shift notes

BASF EMPLOYEES

289 Last Recordable
221 Last Lost Time

Notes are for Friday through Saturday morning

#1 MED / AI 3952:

Several batches made but holding until feed can start (calciner needs to exhaust to Trimer but Trimer is down for cleaning/maintenance).

#1 RC / AI 3952:

Calciner lit but holding, need to exhaust to Trimer but Trimer is down for cleaning/maintenance week of 9/14/15.

#2 MED line / Cu 0860:

Hold until all material calcined and instructions provided by Justin to restart.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

All bags should be fed. Continue to run out what is in the calciner. Hold for instructions.

#3 MED line / D 1716:

Continue batches. Do not accumulate wet mix...if that happens, contact Bodmann for instructions to get back to mixer.

#3 RC / D 1716:

continue feeding.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Continue, as feed is available. Should run out on second shift.
PK will be down for pump issues and liner repair.
Feed end vacumax filters were changed on 9/4/15 day shift.

#6 RC & Dryer / D 1781:

Sly Scrubber belts are back on and blower is running. Lit dryer late on day shift. Start feeding when dryer is up to temp.

West Pfaudler / 4601

HOLD....Lines were inspected with no plugging found. We need to know if the lines to F2 should be hooked up to the Trunnion.
Waiting for Lab results from raw materials.

East Pfaudler/ D 1781:

Hold until #6 dryer start-up issues resolved and buggies feeding (backed up).

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

Has been blanked off for entry tomorrow for lining repair. On hold until lining repair is complete. Got the solution pump going as good as possible. Work still needs to be done.

Started batch midnight shift but solution pump (from make-up tank to blender) is not working properly (pumping slow and erratically. Work order submitted.

Also, make sure only one sock (lid cover) used on the loading lid. If you use two covers, the blender will not be able to "breathe" and the seal will blow out.

When running Catoxid again, there is another tote of chrome flake that needs to be flushed out in bldg 7 on south side.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

HF pump install is complete. Need to verify inspection is done. Need to verify everything is good to go with Lucas.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:
Down. Will run DPT 101 on T6, but not right away. Need to get the Cu 0860 repacking/drum repainting going.

North Screener / Cu 0860:

Done.

South Screener / E 474:

Done

#2662 (west) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

TK #2 / down:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

NOTE: BI Mill dust collector issues were resolved today. Need to be sure that the DC is being blown down consistently.

Harrop Kiln / AI 3920:

Shutting down. All material is finished.

Building 27 Belt Filter / 5020:

Apparently had excessively wet batch(es) over weekend and did not run well, if at all. Jeff Lewis notified of issues. Continue.

WEEKEND PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) #4 Tunnel Kiln/Ross Mixer
- 5) South PK/.#5 RC
- 6) #1 MED/#1 RC
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont